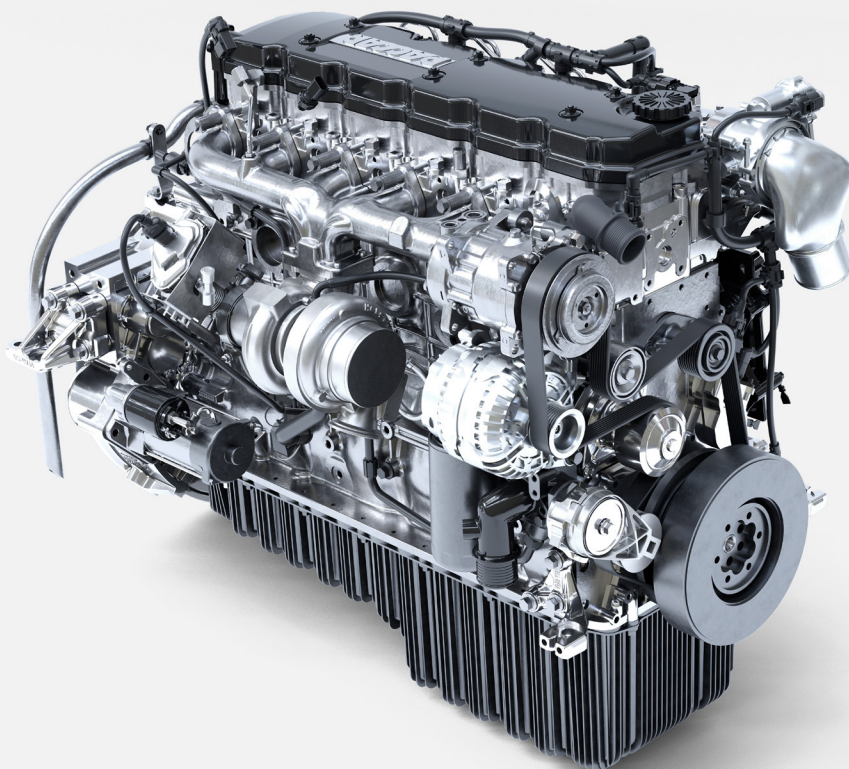


PACCAR GLOBAL 6

PX-7 engines



The 6.7 litre Euro 6 PACCAR PX-7 engine uses ultra-modern common rail technology, a highly optimised fixed geometry turbo with wastegate, exhaust throttle and air intake throttle. In order to comply with the strict Euro 6 emissions requirements, SCR technology and an active soot filter.

Engine

PX-7 167

Output - kW (hp)

167 (227)¹

Torque - Nm

890 at 1000 - 1700 rpm

PX-7 189

189 (257)²

990 at 1000 - 1700 rpm

PX-7 212

212 (287)²

1090 at 1100 - 1600 rpm

PX-7 227

227 (308)²

1190 at 1200 - 1500 rpm

¹ at rated engine speed 1900 - 2300 rpm

² at rated engine speed 2300 rpm

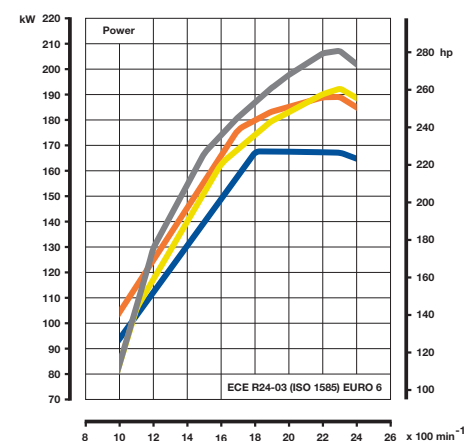
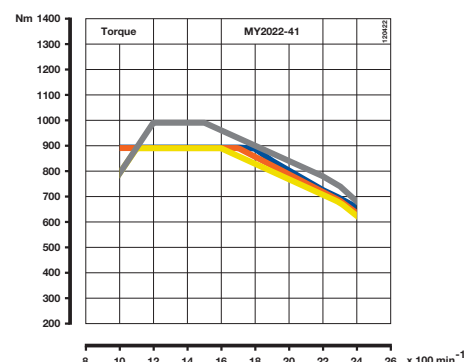
General information

Six-cylinder in-line turbocharged diesel engine with intercooling. Ultra clean combustion with Diesel Particular Filter (DPF) and Selective Catalytic Reduction (SCR) aftertreatment for Euro 6 emission levels.

Bore x stroke 107 x 124 mm

Piston displacement 6.7 litres

Compression ratio 17.3 to 1

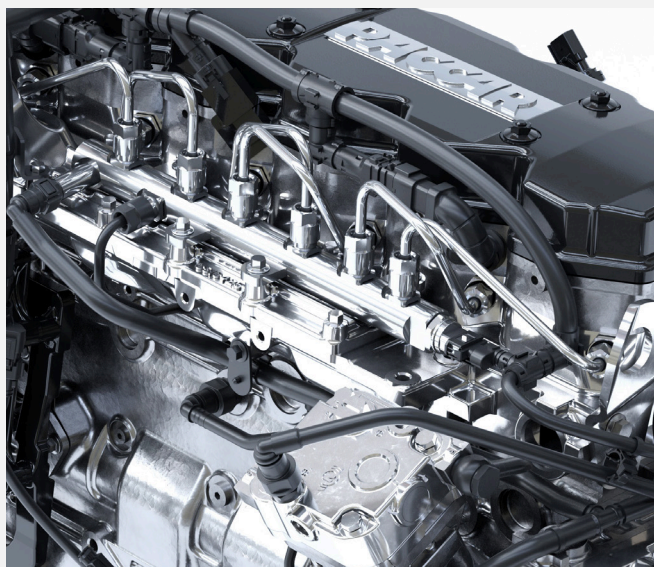
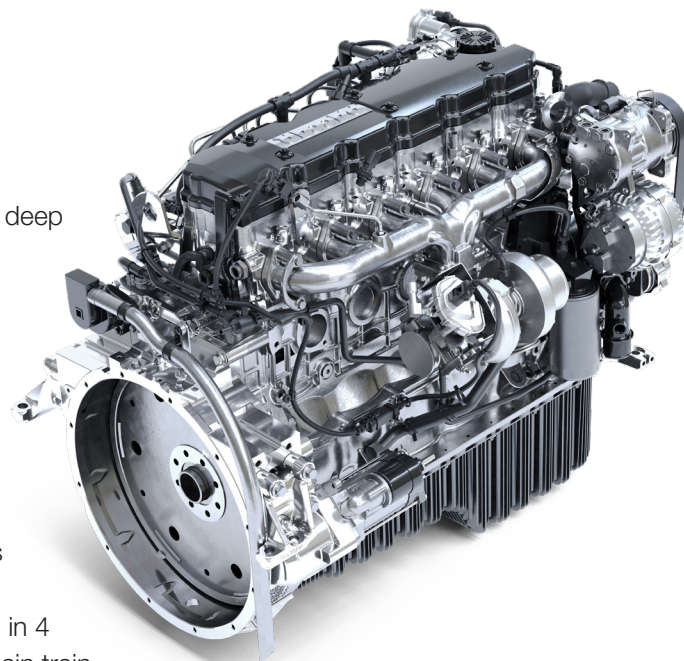


PX-7 167 **PX-7 212**
PX-7 189 **PX-7 227**

PX-7 engines

Main construction

Cylinder block	cast iron stiffened ladder frame, contoured and deep skirted with cylinder bores direct in the block
Cylinder head	one-piece cast iron cross-flow type cylinder head composite valve cover
Valves	four valves per cylinder
Pistons	aluminium alloy pistons, Ni-resist with symmetrical re-entrant combustion chamber; gallery cooled
Pistons rings	2 compression rings; 1 scraper ring
Crankshaft	forged alloy steel with balance weights; viscous damper at front end; supported in 7 bearings
Cam shaft	steel forged and induction hardened supported in 4 bearings; driven from the timing gears (single plain train at the rear of the engine)
Oil sump	23.4 litres composite oil sump with closed crankcase ventilation



Fuel injection and induction

Fuel injection	Common Rail (CR) injection system
Injectors	electronically controlled
Injection timing	variable start and duration, electronically controlled
Injection pressure	max. 1800 bar
Fuel injection	start and duration, as well as the injection pressure, are controlled by the engine mounted electronic control module
Induction	turbocharged with charge cooling (intercooling)
Turbocharger	highly optimised fixed geometry turbocharger with wastegate
Emission control	Intake and exhaust throttles

Lubrication

Oil filter	full-flow oil filter with replaceable element
Oil cooler	coolant-to-oil plate type heat exchanger
Oil pump	gear-type, driven by crankshaft

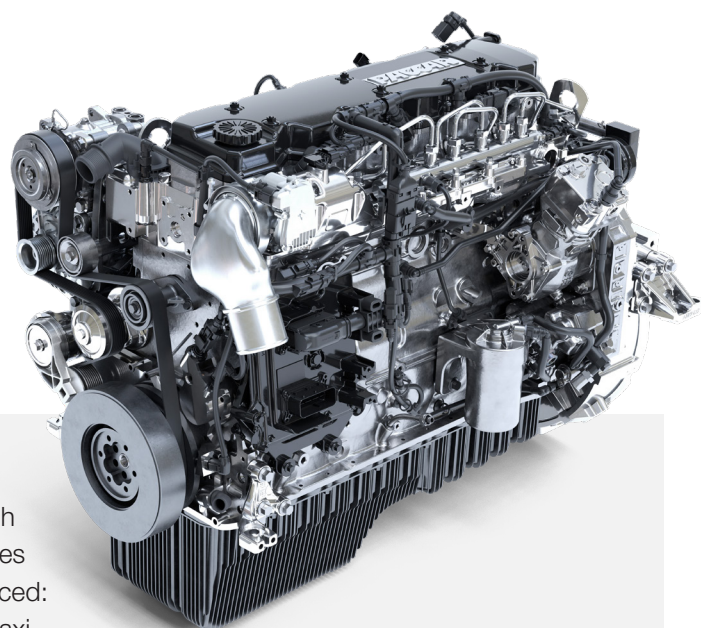
Cooling system

Pump	belt driven centrifugal pump
Thermostat	single wax type in cylinder head
Fan drive	crankshaft driven with temperature controlled viscous coupling
Expansion tank	translucent tank (for visual level check) behind the front grille panel

PX-7 engines

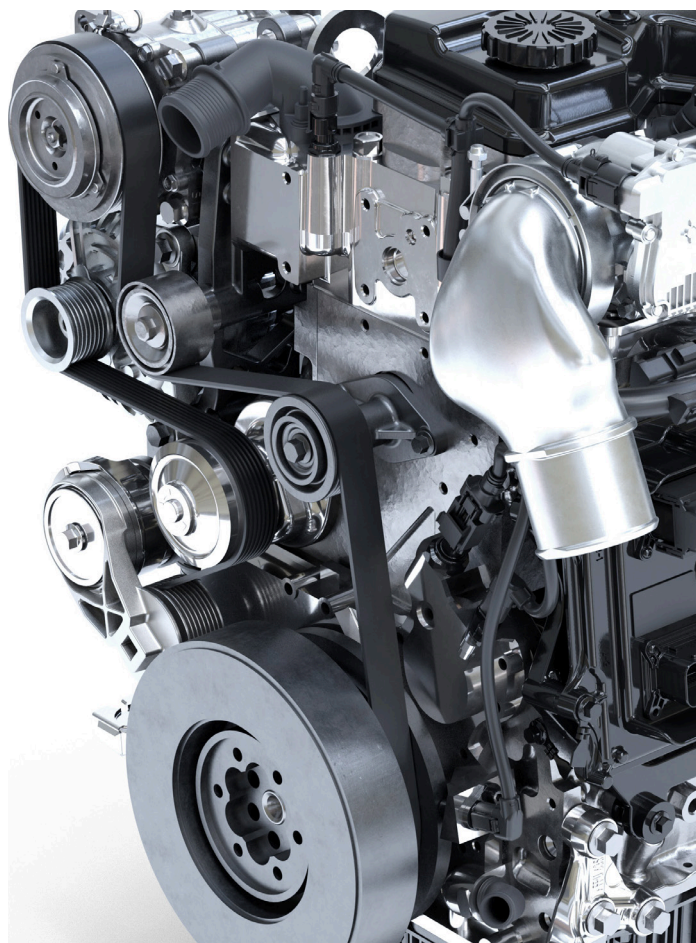
Auxiliaries and exhaust brake

Compressor	driven from rear timing gears
Alternator	poly-V-belt driven at engine front
Steering pump	driven from timing gears (via compressor)
Exhaust brake	exhaust throttle with electronic control
Cold start system	automatically controlled electric grid heater in the air inlet manifold (optional)



Distribution applications up to 19 tonnes

The PACCAR PX-7 is ideally suited for rigid trucks due to the high torque and power. It is used in application classes up to 19 tonnes or drawbar applications. Major improvements have been introduced: the engine is now available up to 227 kW (308 hp) with a high maximum torque of 1200 Nm. The engines have composite oil sumps to save weight and reduce noise. The engine mounts isolate engine vibrations from chassis and cab. Efficient fans provide high cooling air flow against a low power demand. A Frigoblock application mounted to the engine is available as an option to serve the conditioned distribution.



Performance

All PACCAR PX-7 engines deliver excellent torque at low engine speeds resulting in easy and comfortable driving, even in dense traffic without frequent gear changes. The characteristics make the PX-7 engines pre-eminently suitable for tough inner-city distribution jobs. The standard exhaust brake delivers up to 165 kW braking power.

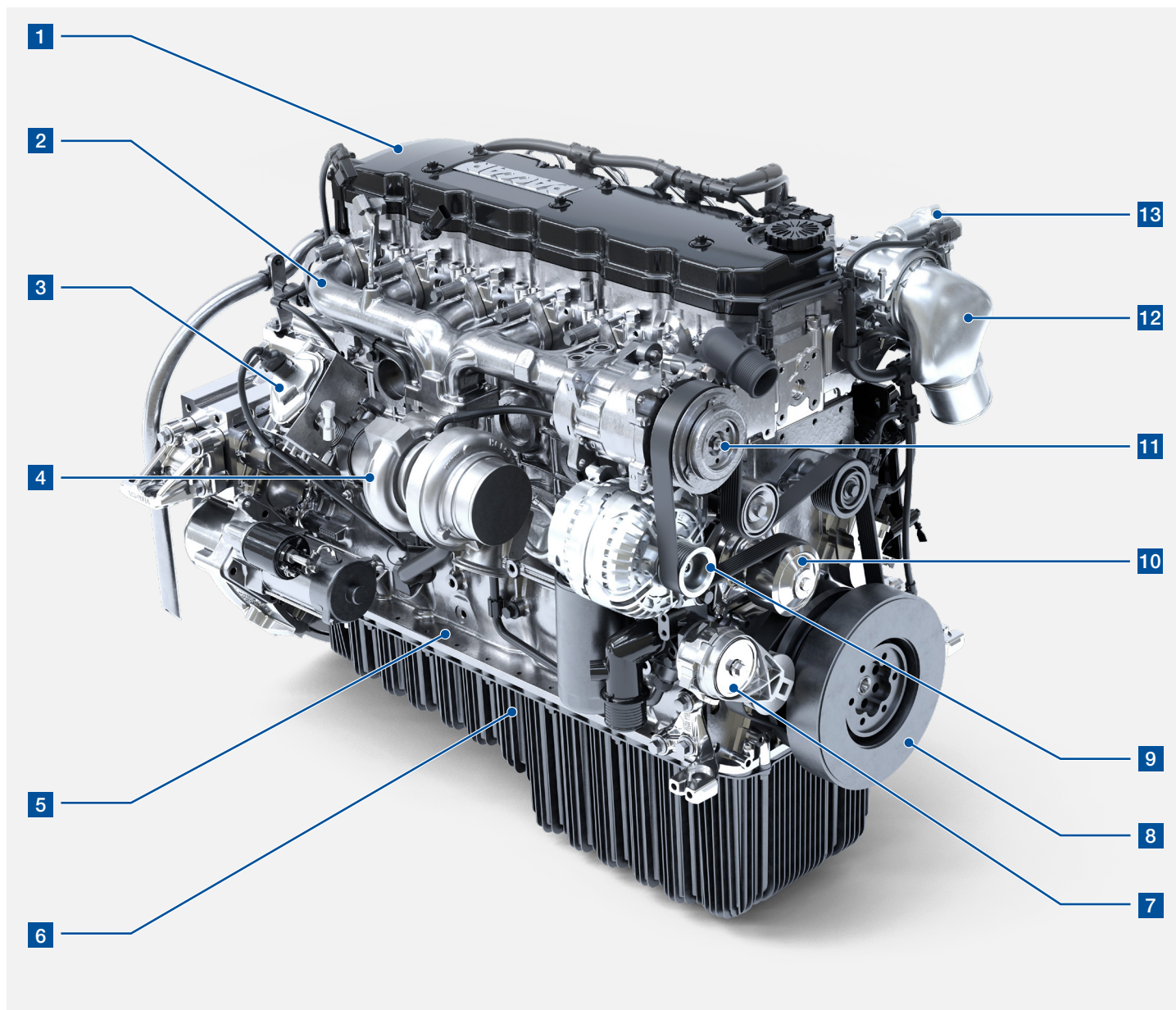
Fuel efficiency

A well-controlled combustion process together with additional technology to achieve the ultra-low Euro 6 emission values. The highly efficient combustion results in an excellent fuel economy as another leading edge of the PACCAR PX-7 engines.

Environment

PACCAR PX-7 engines use the proven PACCAR technology for exhaust gas aftertreatment, consisting of a Diesel Particulate Filter (DPF) and a Selective Catalytic Reducer (SCR) with airless AdBlue injection. The neatly packed aftertreatment unit is placed at the right-hand side of the chassis. A vertical installation behind the cab is available for specific applications.

PX-7 engines



Legend:

1. Valve Cover
2. Exhaust Manifold
3. Exhaust Throttle Valve
4. Waste Gate Turbo
5. Starter Motor (not shown)
6. Oil Sump

7. Poly-V-belt Auxiliary Drive (fead)
8. Crankshaft Damper
9. Alternator
10. Water Pump
11. Air Conditioning Compressor
12. Air Intake Elbow
13. Intake Throttle Valve